


- Polystyrene core
- “Hemmed” edge with mechanically interlocked skins with exposed seams
- Both vertical edges beveled standard (optional square edge on one or both edges)
- 14 ga. top and bottom inverted channels standard (optional flush channels on one or both ends)
- 1-3/4” door thickness standard (optional 1-3/8” thickness)
- 18 ga. skins standard (optional 16 ga.)
- 304, #4 Stainless Steel standard (optional 316, #4 Stainless Steel)
- Standard Stainless Steel reinforcements for hardware: 7 ga. hinge pads, 10 ga. lock tabs (with appropriate reinforced boxes) and 12 ga. closure reinforcements
- Approximate performance data:
 - U Factor = .146
 - R Factor = 6.87
 - Acoustical = STC 32
- No UL rating available

 Custom Metal Products	Project:	Door Construction Details PH Series Stainless Steel DWG N.T.S	
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